Available Moisture in Foods: What Is It Anyway?

Food preservation methods such as drying, freezing and adding salt or sugar work by lowering the available moisture in foods. Moisture in foods occurs in two forms: (1) water bound to ingredients in the food (proteins, salt, sugars), and (2) free or unbound water that is available for microbial growth. Water activity (Aw) describes water available for microbial growth and ranges from 0 (bone dry) to 1.0 (pure water). Water activity is controlled by removing water (drying or freezing), by adding salt (curing) or by adding sugar (jams, jellies). Water activity is a good predictor of food safety and of how long a food product will last on the shelf.

The relationship between total moisture and water activity is complex, is related to the relative humidity of the food and its water content and must be determined for each specific food. Foods with higher moisture content might be expected to have higher water activity than dry foods but the expectation is not necessarily correct. Products with the same water content may have very different water activities. For example, salami and cooked beef have similar total moisture (approximately 60%). However, the water activity of salami is 0.82 and that of cooked beef is about 0.98.

| | Total Moisture and Available Moisture of Common Food Products | |
|-------------------|---|-----------------------|
| Food | Total Moisture (%) | Available Moisture (A |
| Peppers | 92 | |
| Broccoli | 91 | |
| Oranges | 87 | |
| Apples | 84 | |
| Chicken, raw | 69 | |
| Beef, raw | 73 | |
| Beef, cooked | 60 | |
| Chicken, cooked | 62 | |
| Bread, commercial | 36 | |
| Beef jerky | 23 | |
| Jams/preserves | 30 | |

Clemson University Cooperative Extension. <u>https://www.clemson.edu/extension/food/canning/canning-tips</u>

| Сосоа | 7 to 10 |
|-------------------|---------|
| Peanut butter | 2 |
| Whole milk powder | 7 |
| Whole milk powder | 2 to 3 |
| Dried fruits | 31 |

Source: <u>http://www.gov.mb.ca/agriculture/food-safety/at-the-food-processor/water-content-water-activity.html#relationship</u>

The majority of microorganisms that cause spoilage or foodborne disease grow well in foods with a water activity (Aw) of 0.91 to 0.99. Assuming other conditions are favorable, the organism that causes botulism, Clostridium botulinum, will grow and produce toxin in foods with a water activity (Aw) above 0.93. Staphylococcus aureus grows in foods containing high levels of salt at a water activity (Aw) above 0.85 but produces staphylococcal toxin in foods with an Aw of 0.93 or higher. The following table lists sample foods, their range of water activities and the microorganisms that can grow in them.

| | Water Activity of Some Food | s and Microorganisms that Can Grow in Them |
|-------|---|--|
| Aw | Microorganisms That Grow at or above This \mathbf{A}_{w} | Typical Foods Containing This Aw or Higher |
| >0.95 | Spoilage bacteria, some yeasts, Bacillus, Clostridium perfringens | Fresh and canned fruits, vegetables, meat, fish, m containing up to 7% salt, breads |
| 0.91 | Salmonella, Vibrios, Clostridium botulinum, some molds | Cheddar cheese, Swiss cheese, cured meat, fruit j table sugar, foods with 12% salt |
| 0.85 | Most yeasts, Staphylococcus aureus | Fermented sausage, sponge cakes, dry cheese, foo or 15% salt, margarine, |
| 0.80 | Most molds, bread yeasts | Jams, marmalades, fruit preserves, condensed mit syrup, flour, high-sugar cakes |
| 0.75 | Most salt-loving bacteria, molds that produce aflatoxins | Glace fruits, marzipan, marshmallows, ground bla |
| 0.70 | Dry-tolerant molds | Peanut butter containing 15% total moisture; dry moisture |
| 0.60 | Some sugar-loving yeasts, a few dry-tolerant molds | Dried fruits containing 15 to 20% total moisture, |
| 0.50 | | Noodles with 12% moisture, spices with 10% tota |

| 0.40 | Whole egg powder with 5% total moisture |
|------|--|
| 0.03 | Whole milk powder with 2 to 3% total moisture, |

Table modified from <u>https://extension.psu.edu/food-safety-and-quality/home-food-safety</u>

Water activity cannot be measured at home so it is important to following sciencebased directions for drying foods. Following science-based procedures reduces the available moisture (Aw) in foods to less than 0.60 so that microorganisms cannot grow. Storing properly dried foods in glass jars, metal cans or boxes with tightly fitted lids or moisture-vapor resistant freezer containers prevents them from reabsorbing water from the atmosphere.

Sources:

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- Shelly J. Schmidt and Anthony J. Fontana, Jr. 2008. Appendix E. Water Activity Values of Select Food Ingredients and Products. In Water Activity in Foods: Fundamentals and Applications. Wiley On-line. <u>http://onlinelibrary.wiley.com/doi/10.1002/9780470376454.app5/pdf</u>
- Water Activity (Aw) in Foods. US Food & Drug Administration Inspection Technical Guides. Number 39 (4/16/84
 <u>http://www.fda.gov/ICECI/Inspections/InspectionGuides/InspectionTechnicalGuides/u</u> <u>cm072916.htm</u>
- Water Activity of Foods Table. Pennsylvania State University Cooperative Extension. <u>https://extension.psu.edu/food-safety-and-quality/home-food-safety</u>
- Water Content and Water Activity: Two Factors That Affect Food Safety. Manitoba Agriculture, Food and Rural Development. <u>http://www.gov.mb.ca/agriculture/food-safety/at-the-food-processor/water-content-water-activity.html#relationship</u>